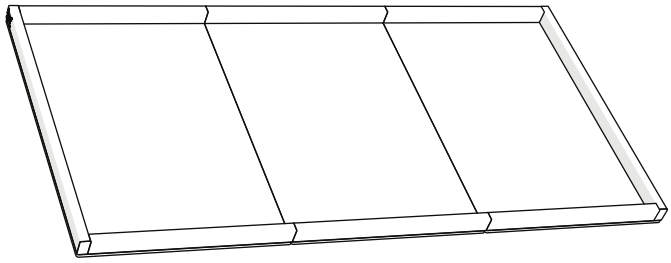
AndyMark Robot Competition Table Assembly Guide v3.0 5/6/26

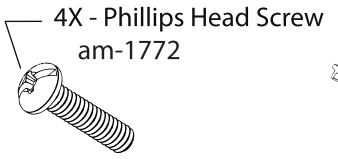
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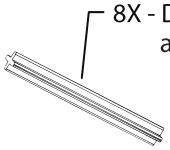


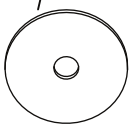
Required Tools

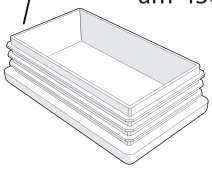
Mallet
1/8" Allen Wrench (included)
#2 Phillips Screwdriver

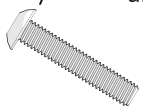
Included Parts & Hardware

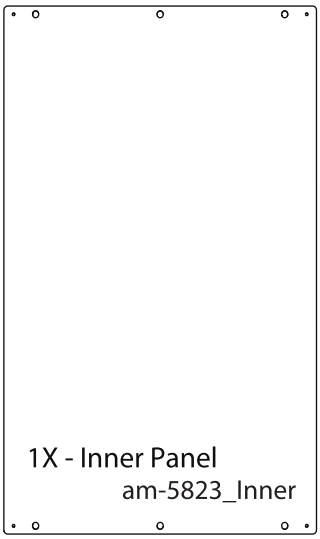


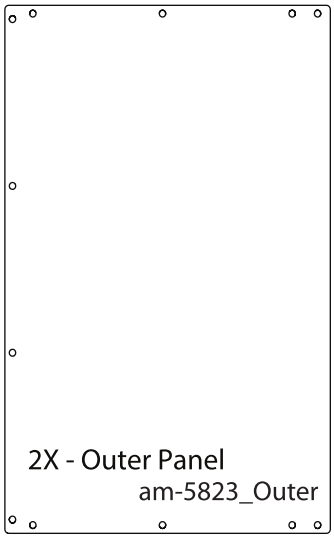


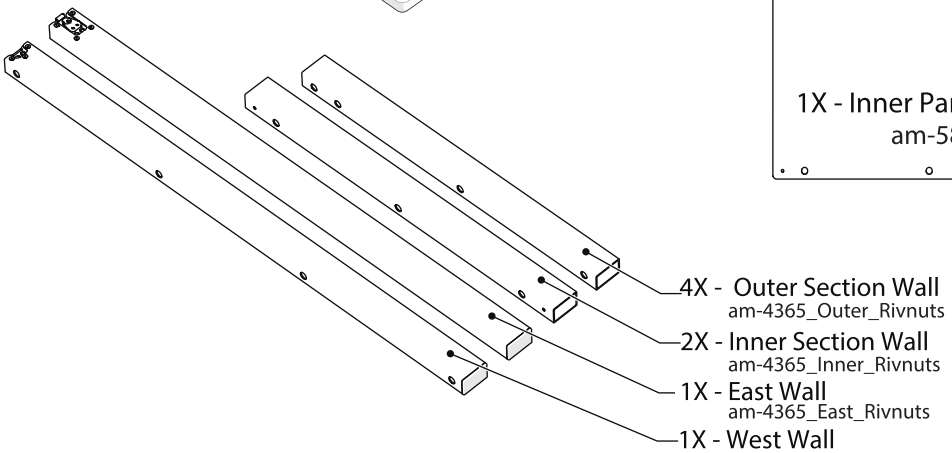


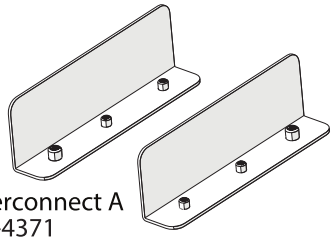






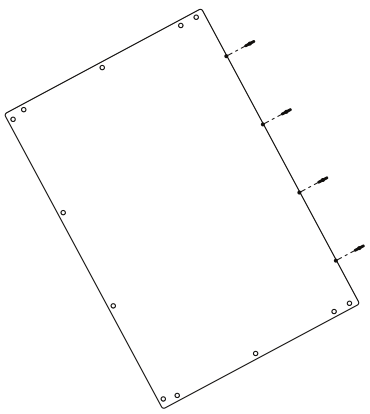


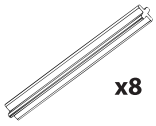


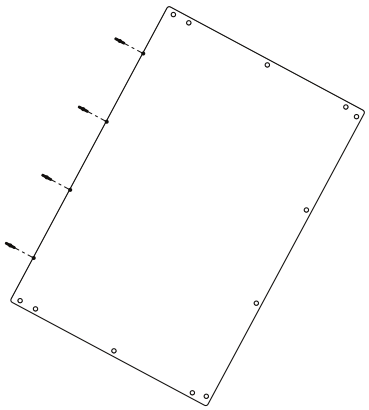


1. Insert Dowels into Outer Panels

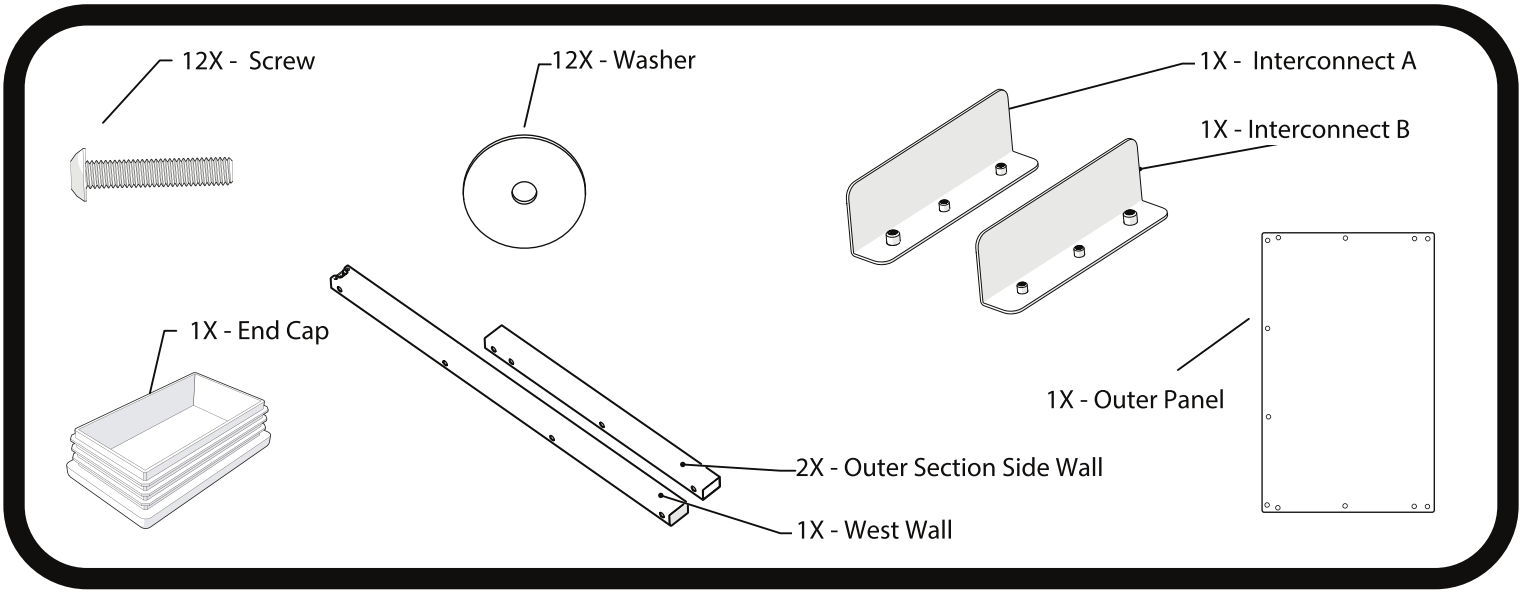
Locate the two **Outer Panels** and 8 Dowels. Using a mallet or Light Duty Hammer, gently insert 4 dowels into holes on the edge of each Outer Panel. Evenly space the dowels across the width of the panel. Approximately half the dowel should protrude when inserted. The Inner Panel **does not** recieve any dowels.



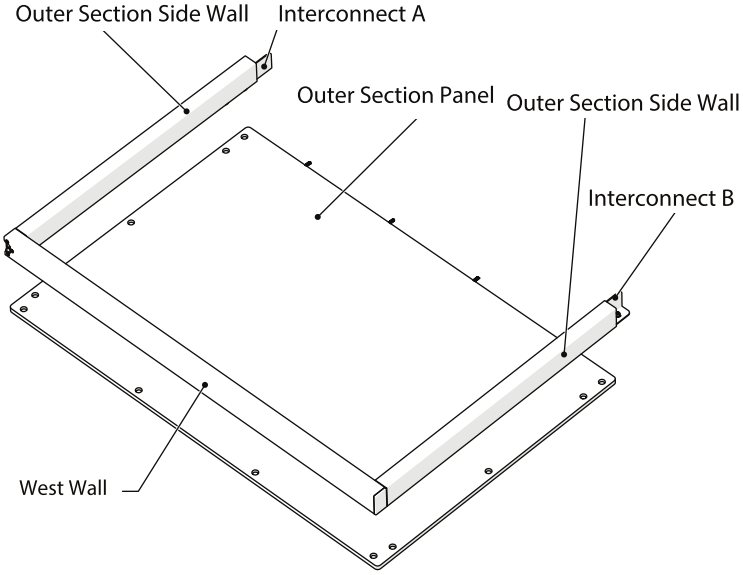




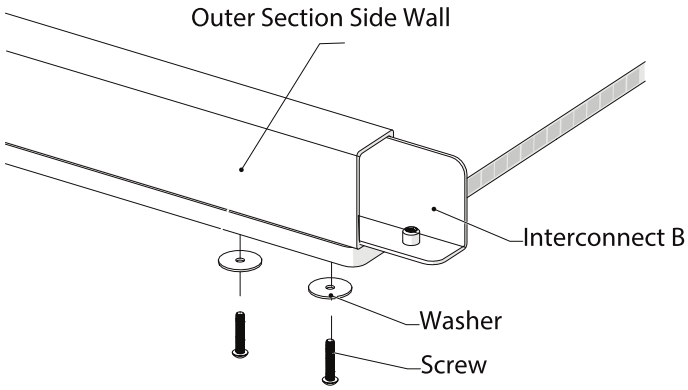
2. West Section Assembly



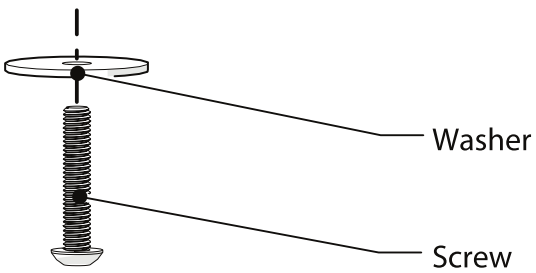
1. Align walls to the corresponding edges of the panel with the **smaller holes** on the panel facing up. Each panel hole should line up with a corresponding hole or threaded insert in each wall.



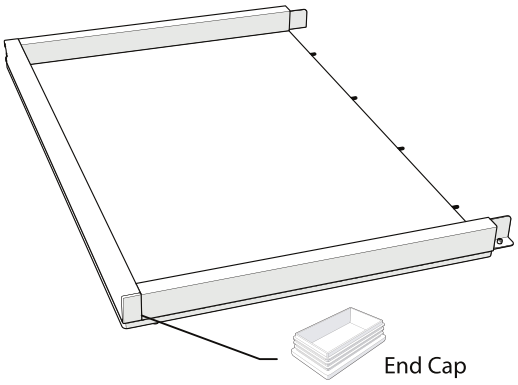
2. Insert the Interconnects into the walls so that it lines up with the holes in the wall and panel. Make sure the back of the angle is facing towards the inside of the table. Use a screw and washer to secure the wall and Interconnect to the panel. **Leave these screws loose** until all screws are installed.



3. Add a screw and washer to each of the remaining panel holes. Thread the screws into the threaded inserts and **leave loose** until all the screws are installed.

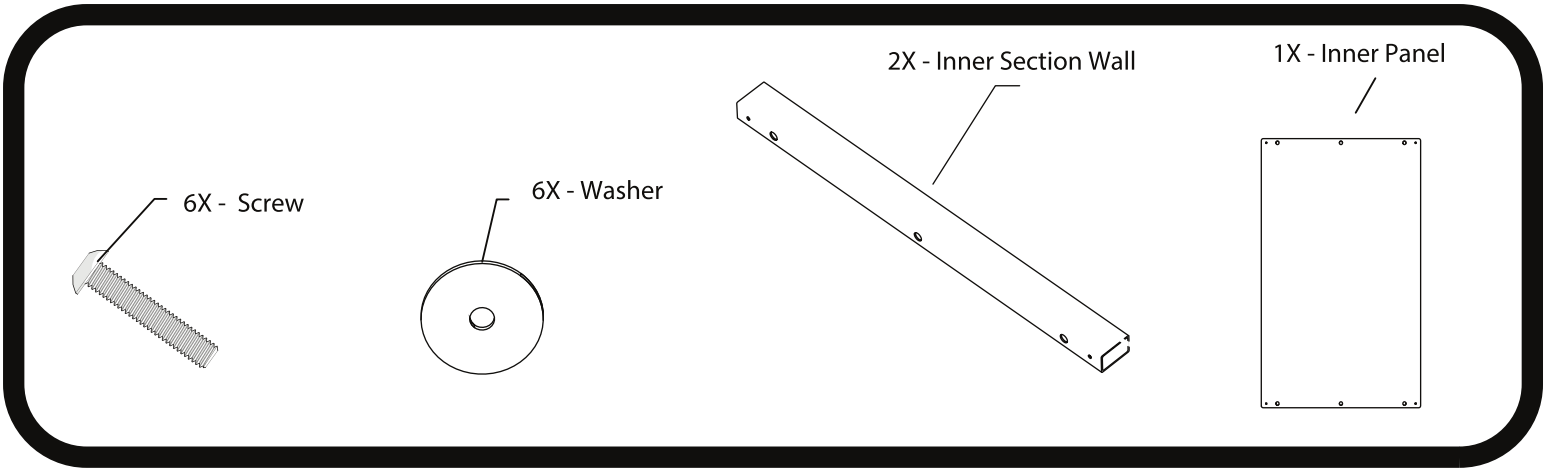


4. Adjust the walls and ensure the outside edges of each wall are aligned with the edge of the base panel. Using a 1/8" allen wrench, tighten screws to secure wall sections to the base panel, and add the end cap to the open end.

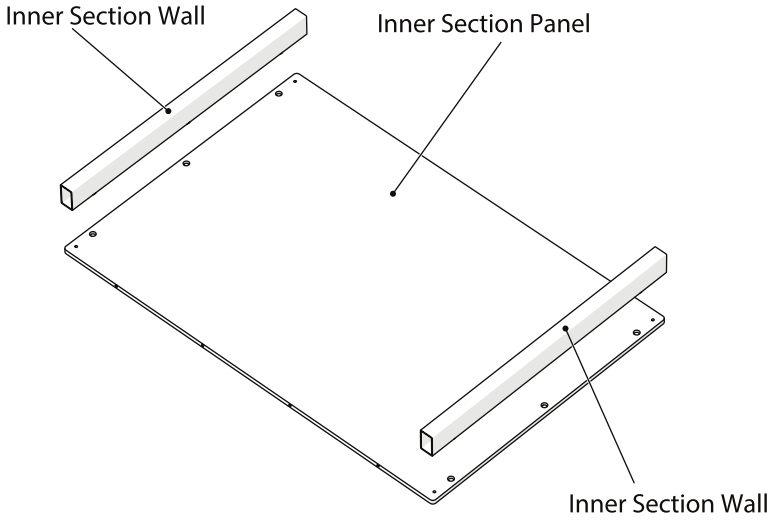


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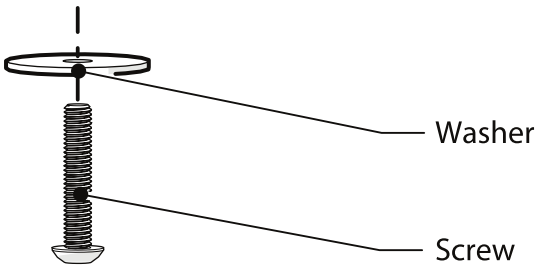
3. Center Section Assembly



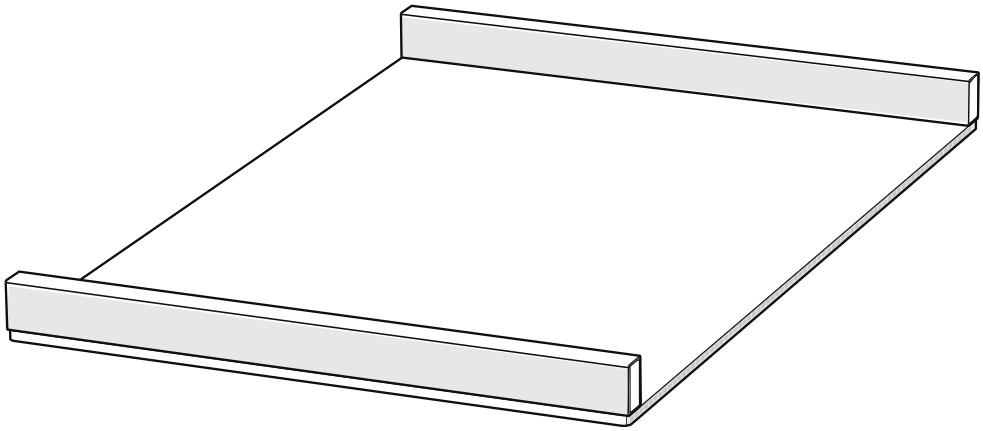
1. Align walls to edges of the inner panel with the **smaller holes** on the panel facing up. Each hole in the panel should line up with a corresponding hole or threaded insert in each wall.



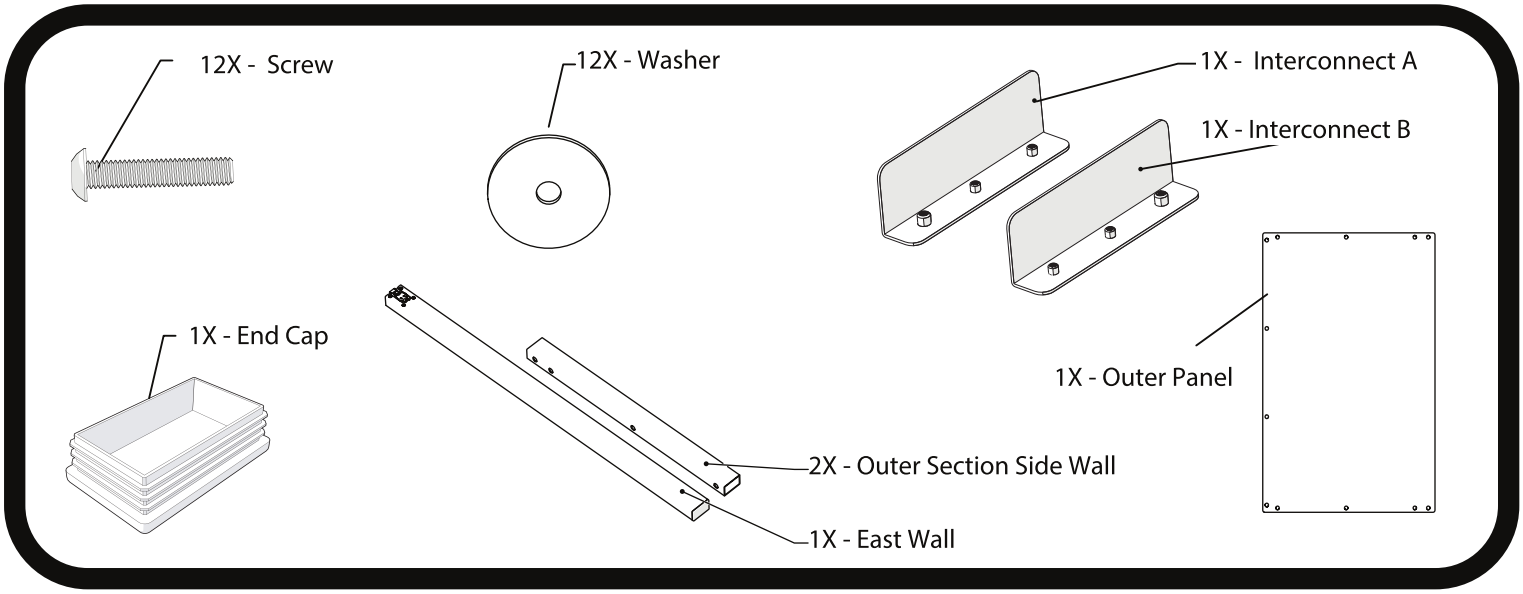
2. Add a screw and washer to each of the 6 large panel holes. The holes in each of the 4 corners will be used in a later step. Thread the screw into the threaded insert and leave loose until all the screws are installed.



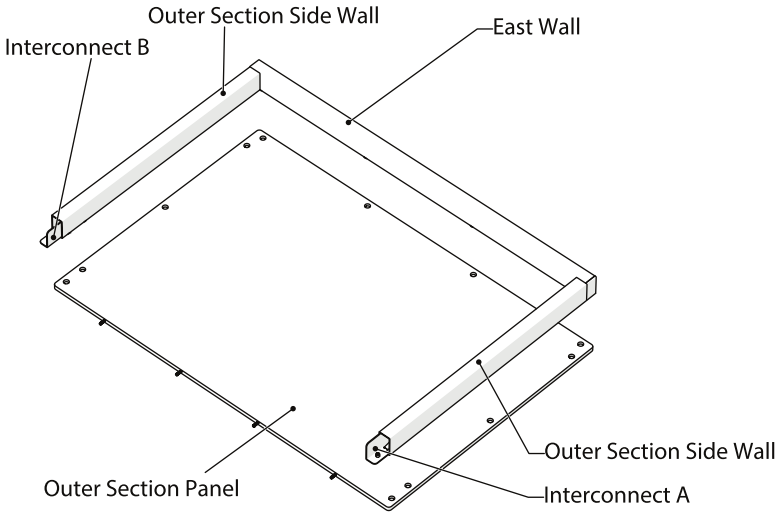
3. Adjust the walls and ensure the outside edges of each wall are aligned with the edge of the base panel. Using a 1/8" allen wrench, tighten the screws to secure wall sections to the base panel.



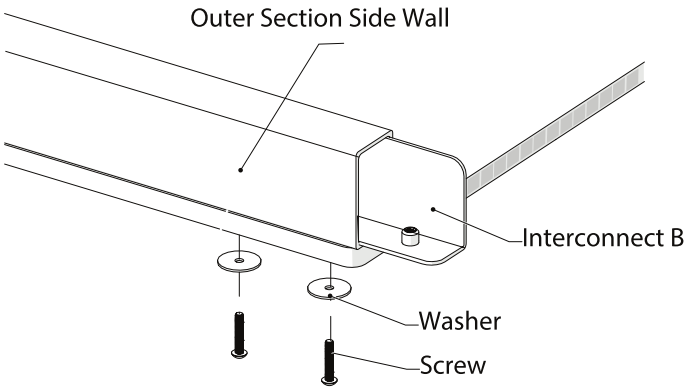
4. East Section Assembly



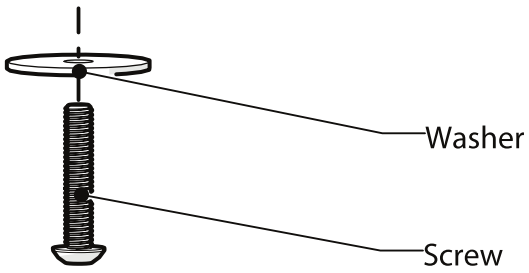
1. Align walls to the corresponding edges of the panel with the **smaller holes on** the panel facing up. Each panel hole should line up with a corresponding hole or threaded insert in each wall.



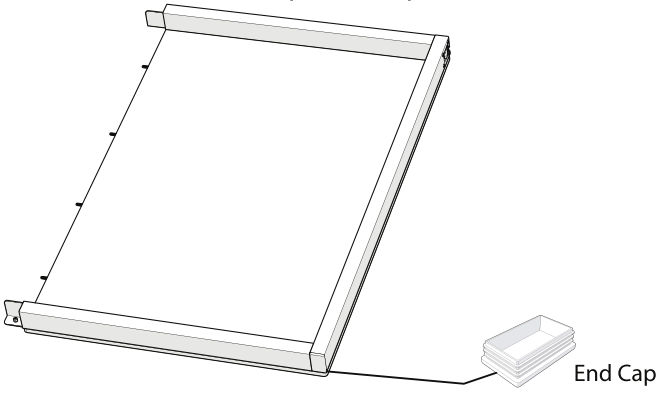
2. Insert the Interconnects into the walls so that it lines up with the holes in the wall and panel. Make sure the back of the angle is facing towards the inside of the table. Use a screw and washer to secure the wall and Interconnect to the panel. **Leave these screws loose** until all screws are installed.



3. Add a screw and washer to each of the remaining panel holes. Thread the screws into the threaded inserts and **leave loose** until all the screws are installed.



4. Adjust the walls and ensure the outside edges of each wall are aligned with the edge of the base panel. Using a 1/8" allen wrench, tighten screws to secure wall sections to the base panel, and add the end cap to the open end.



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